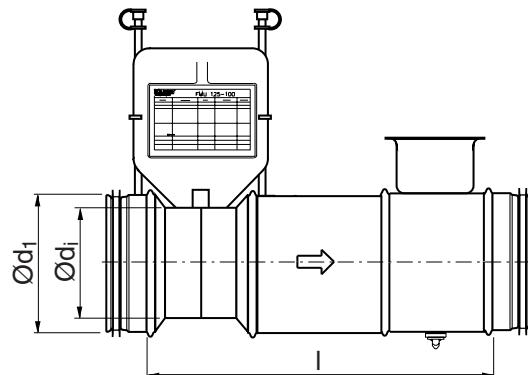


# Damper with flow meter

FMDRU



## Dimensions



## Description

### Applications

The flow meter is suitable both for setting up and for continuous flow measurement. It is intended for permanent installation and must therefore be specified at the design stage.

There is a separate assembly, measuring, balancing and maintenance instruction for this product.

$\varnothing$  80–630 fulfills tightness class 0 and pressure class A .

### Design

The flow meter consists of two reducers joined together, with measurement nozzles. Each nozzle has a removable plastic plug which prevents dirt from entering. It also eliminates air leakage when measurement is not done.

The unit permits insulation of up to 100 mm thickness to be installed without concealing the measurement nozzles or the label plate. The plate can be rotated for best legibility, irrespective of the way the unit is installed and can easily be removed, to be located away from the unit.

The unit also contains a regulating damper DRU to allow balancing. The cup around the damper knob allows insulation up to 50 mm thick to be used. If thicker insulation is needed, add the special insulation cup IK.

The unit has components which partly block the duct system.

$\varnothing d_1$ nom	$\varnothing d_i$ nom	I [mm]	m [kg]
80	63	300	0,78
100	80	300	0,94
125	100	310	1,21
160	125	315	1,52
200	160	380	2,20
250	200	440	3,31
315	250	570	4,92
400	315	660	7,81
500	400	845	12,0
630	500	1030	18,2

Flow meters with reductions of two dimension steps can be obtained, to give higher reading pressure in the measurement nozzles. This entails higher pressure drop and noise generation, however.

### Advantages

- Has low pressure drop due to good aerodynamic design.
- Has low noise generation due to good aerodynamic design.
- Suitable for use with insulation.

## Ordering example

FMDRU 160 125

Product	_____	_____	_____
Dimension $\varnothing d_1$	_____	_____	_____
Dimension $\varnothing d_i$	_____	_____	_____



Lindab reserves the right to make changes without prior notice

2020-07-13

# Damper with flow meter

FMDRU

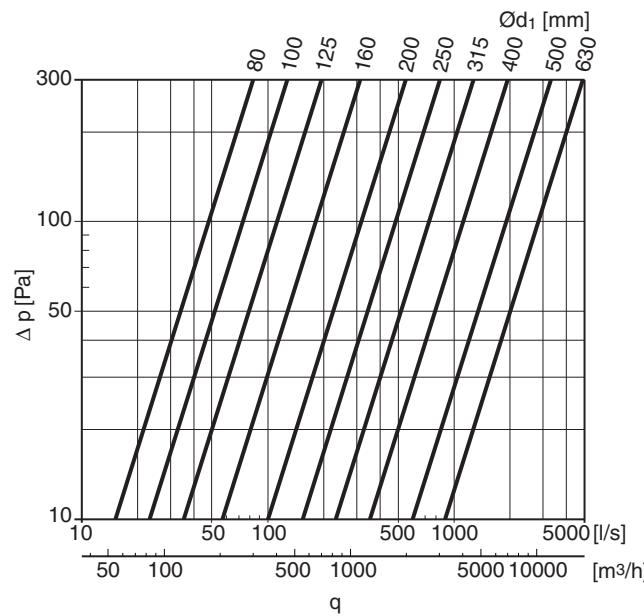
## Technical data

### Sound

Sound generation has been measured at the Swedish National Testing and Research Institute in an reverberation room, in accordance with ISO 5135 and ISO 3741.

### Flow graph for balancing

The graph show the flow,  $q$ , as a function of the pressure difference in the measurement nozzles. Flow data for dimensioning differs from this graph.



### Measurement function

Measure pressure difference,  $D_p$ , between the measurement nozzles, and use the equation on the units plate to derive the duct flow.

### Measurement accuracy

If the velocity profile is asymmetric, the measurement values can differ from the ideal values. For this reason, the flow meter should never be located right up to any flow disturbance. The method error in the table below will differ, depending on the distance to the flow disturbance.

$l_1$ =straight distance before meter	Method error $m_2$	
Type of disturbance	5%	10%
A 90° bend	2· $d_1$	1· $d_1$
$l_2$ = straight distance after meter		1· $d_1$
		1· $d_1$

The diagram shows a duct with a circular cross-section. A flow meter unit is mounted on the duct. A 90-degree bend is located upstream of the flow meter. The distance from the centerline of the 90-degree bend to the centerline of the flow meter is labeled  $l_1$ . The distance from the centerline of the flow meter to the downstream end of the duct is labeled  $l_2$ .



Lindab reserves the right to make changes without prior notice

2020-07-13

# Damper with flow meter

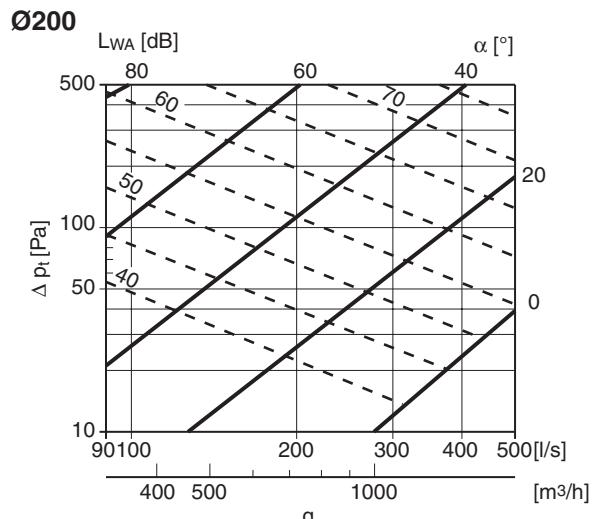
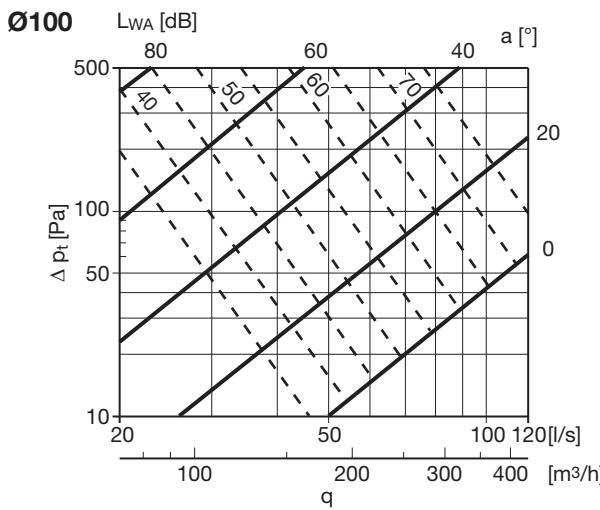
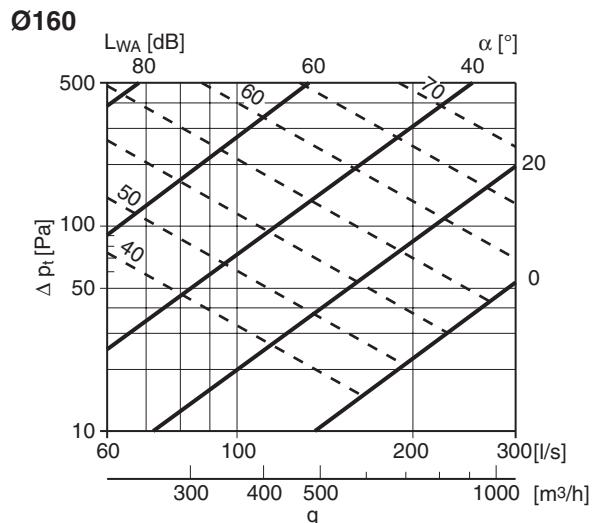
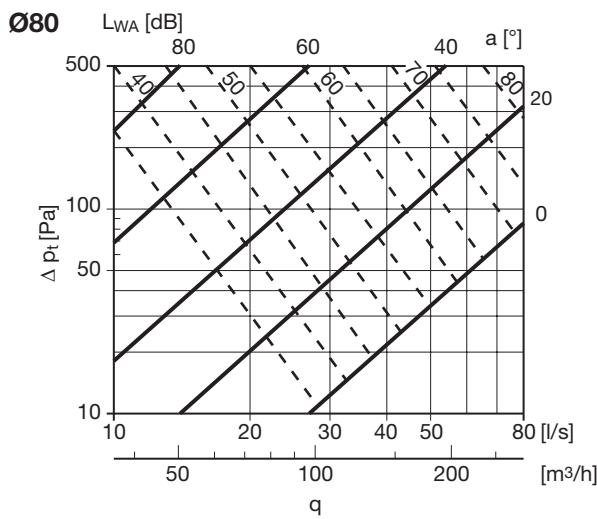
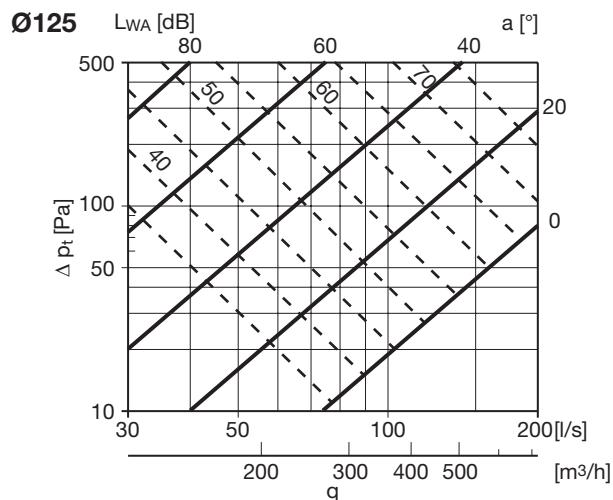
# FMDRU

## Pressure drop graphs with sound data for dimensioning

The solid lines show the pressure drop,  $\Delta p_t$ , across the unit as a function of flow,  $q$ .

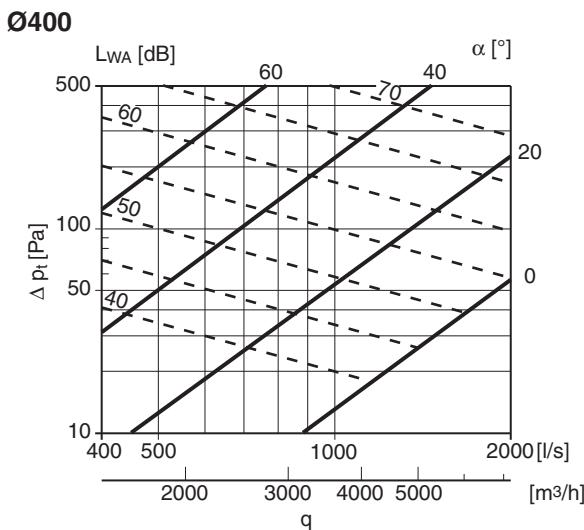
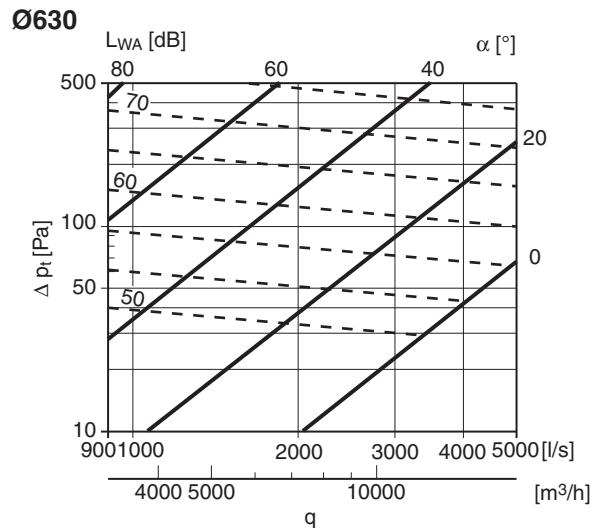
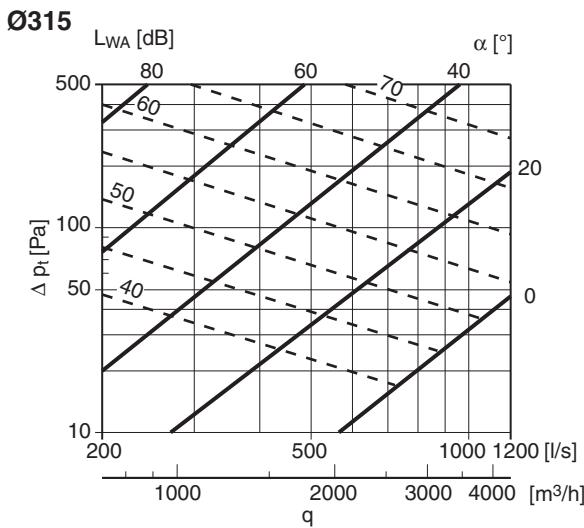
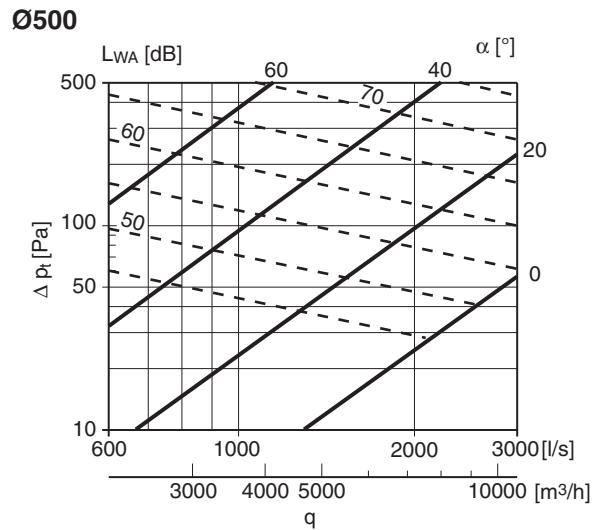
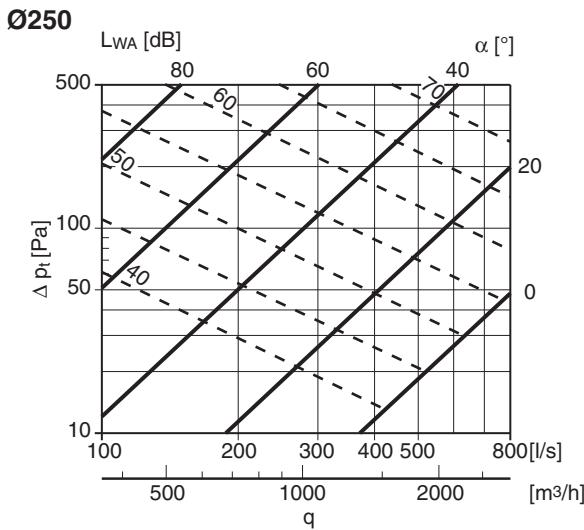
The dashed lines give the A-weighted sound power data,  $L_{WA}$ , in dB to the duct.

Flow data for balancing differs from these graphs.



# Damper with flow meter

FMDRU



Lindab reserves the right to make changes without prior notice

2020-07-13

# Damper with flow meter

FMDRU

## Sound generation

## Sound generation

dim Ød <sub>1</sub>	Pressure loss [Pa]	Velocity app. 5 [m/s]								Velocity app. 10 [m/s]								Velocity app. 15 [m/s]											
		Centre frequency [Hz]								Centre frequency [Hz]								Centre frequency [Hz]											
		63	125	250	500	1k	2k	4k	8k	63	125	250	500	1k	2k	4k	8k	63	125	250	500	1k	2k	4k	8k				
80	500	Flow 25 [l/s]												Flow 50 [l/s]												Flow 75 [l/s]			
		64	65	62	59	57	56	52	51	68	76	76	70	64	61	59	56	71	80	80	73	67	63	61	58	58			
		61	62	58	55	52	50	45	43	65	75	75	67	61	57	53	49	68	79	77	68	63	58	55	52	52			
		59	60	56	51	47	46	40	38	63	75	74	64	58	53	48	44	67	78	75	64	59	54	51	47	47			
		56	56	51	45	40	38	30	28	59	74	72	59	52	47	40	35	63	76	71	58	53	48	42	38	38			
	100	52	52	47	40	33	30	21	18	56	73	71	54	47	41	32	26	Pressure loss exceeds 50 [Pa]											
		Flow 40 [l/s]												Flow 80 [l/s]												Flow 120 [l/s]			
		64	63	62	58	56	55	53	54	67	76	76	69	63	60	61	61	70	81	82	70	66	64	64	64	64			
		61	60	58	54	51	50	46	46	65	76	76	65	59	55	56	56	68	81	80	65	62	60	60	59	59			
		59	58	55	51	47	46	40	40	62	75	75	62	55	51	52	53	65	81	79	61	58	57	56	55	55			
	125	56	54	51	45	40	40	31	30	59	75	75	57	49	44	46	46	62	81	78	54	52	51	50	49	49			
		52	50	46	39	34	33	22	20	55	75	74	52	43	37	39	40	Pressure loss exceeds 50 [Pa]											
		Flow 60 [l/s]												Flow 120 [l/s]												Flow 180 [l/s]			
		66	64	62	59	56	56	54	53	72	76	75	68	63	60	61	59	75	81	79	71	66	63	63	61	61			
		63	61	58	55	51	51	47	45	69	75	73	65	59	56	55	53	73	79	76	67	62	59	58	56	56			
	160	61	59	56	51	47	47	42	40	67	74	71	62	56	52	50	49	71	78	74	63	58	55	53	51	51			
		57	55	51	46	41	40	33	30	64	72	69	57	50	45	43	41	67	76	70	57	52	49	46	43	43			
		53	51	46	40	35	32	25	21	60	71	66	51	44	38	36	34	Pressure loss exceeds 50 [Pa]											
		Flow 100 [l/s]												Flow 200 [l/s]												Flow 300 [l/s]			
		66	63	61	57	54	54	53	52	77	78	73	67	63	59	59	58	80	81	76	71	66	62	61	59	59			
200	500	63	60	57	53	50	49	47	45	75	77	70	63	59	54	54	53	78	79	72	67	62	57	55	53	53			
		61	58	55	50	47	45	42	40	74	75	68	60	56	50	49	48	76	77	69	64	58	53	50	48	48			
		60	56	52	48	43	41	36	32	66	69	64	55	50	46	45	42	74	74	63	59	53	46	42	39	39			
		55	51	45	39	36	31	26	23	69	71	60	50	46	36	34	33	71	71	58	54	47	39	34	31	31			
		Flow 150 [l/s]												Flow 300 [l/s]												Flow 450 [l/s]			
	300	71	68	65	61	58	58	57	55	75	77	70	63	60	54	54	53	80	82	78	71	67	65	66	63	63			
		67	64	60	57	53	53	50	47	74	75	68	60	56	50	49	48	77	79	74	67	63	60	60	57	57			
		65	61	57	53	49	49	45	42	71	73	68	61	56	53	52	50	74	77	71	63	58	55	52	50	52			
		60	56	52	48	43	41	36	32	66	69	64	55	50	46	45	42	70	71	66	57	52	50	48	44	44			
		55	52	46	42	37	34	28	23	62	66	60	50	44	38	37	34	65	69	51	50	46	41	40	35	35			
250	500	Flow 250 [l/s]												Flow 500 [l/s]												Flow 750 [l/s]			
		69	66	64	61	57	59	58	56	79	76	72	67	62	61	64	63	83	81	76	72	65	64	67	66	66			
		66	63	60	58	53	54	53	49	77	73	68	63	57	56	59	58	81	77	72	68	60	59	61	60	60			
		64	60	57	55	49	50	49	44	75	70	65	60	53	52	54	53	78	74	69	65	56	55	57	55	55			
		60	56	52	50	43	44	41	34	72	65	59	54	47	45	47	46	75	69	63	60	50	48	50	47	47			
	315	Flow 400 [l/s]												Flow 800 [l/s]												Flow 1200 [l/s]			
		76	71	67	62	60	60	60	57	82	79	74	68	66	64	65	63	86	83	77	71	68	66	69	64	64			
		72	67	62	58	55	55	54	49	78	75	69	64	61	58	49	57	82	79	72	66	63	61	62	58	58			
		69	64	59	55	51	50	48	44	74	72	66	60	57	54	54	51	78	75	69	62	59	56	57	53	53			
		63	58	53	49	45	43	39	34	69	66	60	54	51	46	46	43	73	67	62	56	52	51	49	44	44			
400	500	Flow 600 [l/s]												Flow 1200 [l/s]												Flow 1800 [l/s]			
		78	71	66	61	58	59	59	55	83	78	72	67	65	64	65	62	88	82	76	71	68	67	68	64	64			
		73	67	61	57	54	54	53	48	77	73	67	62	60	59	59	56	84	78	71	66	64	62	63	58	58			
		69	63	58	54	51	50	48	43	73	69	63	58	56	54	54	51	80	74	67	63	60	58	59	53	53			
		63	56	51	48	45	43	39	34	65	62	56	52	50	47	46	42	74	68	60	56	54	50	52	45	45			
	500	56	50	45	43	40	36	31	25	58	55	49	45	43	39	38	34	68	62	54	50	48	43	45	45	37			
		Flow 1000 [l/s]												Flow 2000 [l/s]												Flow 3000 [l/s]			
		81	75	69	64	61	63	63	59	87	81	73	68	67	66	67	64	91	84	76	71	69	68	72	66	66			
		76	70	64	60	57	57	57	51	82	75	67	63	62	60	61	58	86	79	70	66	64	62	64	59	59			
		73	66	61	57	54	52	51	45	78	71	63	59	57	55	56	53	82	74	66	62	59	57	59	54	54			
630	500	66	59	53	51	48	45	42	35	71	64	55	53	51	47	47	44	75	62	58	55	52	52	51	45	45			
		60	53	47	45	42	37	33	26	65	56	48	46	44	38	39	35												

