

Mounting instruction

Dampers

DRU, DSU, DTU, DTHU, DTH2U, DTBU, DTBLU



DTBCU, DTPU, PSDRU, TDRU, TDSU



TASU, TATU, TATBU, LKSR



DAU, DA2EU, DAVU, MBU, MBFU



FMU, FMDRU, FMDU, DIRU, DIRBU, DIRVU







Dampers

DRU, DSU, DTU, DTHU, DTH2U, DTBU, DTBLU, DTBCU, DTPU, PSDRU, TDRU, TDSU, TASU, TATU, TATBU

Assembly

In order to fulfil the requirements for air-tightness class D, the dampers must be installed as per 'Assembly Instruction Lindab Safe'.

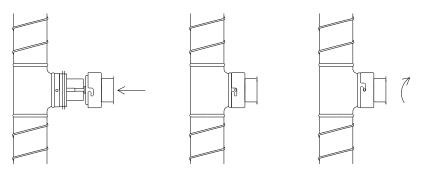
For certain manual dampers, there is the option of adding a motor later on.

The dampers allow 50 mm duct insulation without the knob being hidden. For 100 mm duct insulation, there is an insulation cup, IK, for DRU, DSU, DTU, TASU and TATU.

PSDRU, TDRU and TDSU

The dampers are installed by inserting the two guide pins on the T-piece or saddle into the L-shaped slots on the dampers. The dampers are then locked by turning them slightly clockwise.

Accessories to use when assembly damper motors on site



	Damper type			
Motor	Standard damper with knob and standard shaft	Damper DTHU with KOMHY and long shaft	Damper DT2HU with HYLLA DT2HU	
Belimo LM	LÖMOK + VREDF 15 60	- (The motor fits directly)	- (The motor fits directly)	
Belimo NM	LÖMOK + VREDF 15 100 or KOMHY + VREDF 15 60	- (The motor fits directly)	(Not applicable)	
Belimo SM	KOMHY + VREDF 15 60	- (The motor fits directly)	(Not applicable)	
Belimo LF	KOMHY + VREDF 15 100	- (The motor fits directly)	(Not applicable)	
Belimo AF	KOMHY + VREDF 15 100	- (The motor fits directly)	(Not applicable)	
Belimo CM	(Not applicable)	(Not applicable)	- (The motor fits directly)	
Sauter AK 31 P	KOMHY + VREDF 15 100 + MSATS AK 31 P	MSATS AK 31 P	(Not applicable)	
Sauter AK 41 P	KOMHY + VREDF 15 100 + MSATS AK 41 P	MSATS AK 41 P	(Not applicable)	
Sauter AK 42 P	Special shelf + VREDF 15 100 + MSATS AK 42 P	The motor does not fit	(Not applicable)	

Dampers in dimensions 710-1000 can not be motorized on site.

Balancing

On DRU, PSDRU and TDRU the damper blade is stepless adjustable through 0–90° (0°=fully open, 90°=completely closed) using the knob in the cup. Locking is performed using screws for Pozidrive (PZD2) and the damper angle can be read off a stamped grade on the edge of the cup. Other types of damper normally only work in the fully open or completely closed positions.

On motorized shut-off dampers and damper adapted for a motor, the shaft end for the motor is equipped with a notch showing the position of the damper blade.

Manual dampers \emptyset <355 can be supplemented with a sturdy handle to facilitate adjustment. Larger dimensions are equipped with a handle as standard.



Dampers

DRU, DSU, DTU, DTHU, DTH2U, DTBU, DTBLU, DTBCU, DTPU, PSDRU, TDRU, TDSU, TASU, TATU, TATBU

Maintenance

Dampers and motors normally don't require any maintenance.

CE marking

Our dampers with electrical actuator are regarded as a component in the duct system and does not need to be CE marked separately.

Their electrical actuators on the other hand are part of the electrical system and are CE marked. Declaration of compliance with the essential requirements can be found at www.belimo.ch .

Technical data for the motors

LM 24 A-F LM 230 A-F AC 19,2-28,8 V, 50/60 Hz AC 65-265 V, 50/60 Hz Power supply..... DC 19,2-28,8 V 1.5 W 1 W Power consumption For wire sizing 2 VA 4 VA Connection Cable 1 m, 3×0,75 mm2 Cable 1 m, 3×0,75 mm2 Operating angle..... Max. 95°, adjustable 0-100% Max. 95°, adjustable 0-100% Torque at rated voltage..... Min. 5 Nm Min. 5 Nm Direction of rotation..... Switch selectable Switch selectable 0 \(\cdot \) or 1 \(\cdot \) 0 \(\cdot \) or 1 \(\cdot \) Position indication..... Mechanical Mechanical Running time for 95° 150 sMax. 35 dB (A) Max. 35 dB (A) Sound power level..... Protection class..... III Safety extra-low voltage II Safety insulated Protection type IP 54 IP 54 -30 to +50°C -30 to +50°C Ambient temperature range Ambient moisture 95 % RH 95 % RH

	NM 24 A-F	NM 230 A-F		
Power supply	AC 19,2-28,8 V, 50/60 Hz	AC 85-265 V, 50/60) Hz	
	DC 19,2-28,8 V			
Power consumption	1,5 W	2,5 W		
For wire sizing	3,5 VA	6 VA		
Connection	Cable 1 m, 3×0,75 mm2	Cable 1 m, 3×0,75	mm2	
Operating angle	Max. 95°, adjustable 0-100%	Max. 95°, adjustable	e 0–100 %	
Torque at rated voltage	Min. 10 Nm	Min. 10 Nm		
Direction of rotation	Switch selectable	Switch selectable	⊥ ~	⊥ ~
	0 (or 1 ()	0 🖍 or 1 🔼	Ī	Ī
Position indication	Mechanical	Mechanical		
Running time for 95°	150 s	150 s	<u>l l [</u>	<u> </u>
Sound power level	Max. 35 dB (A)	Max. 35 dB (A)		
Protection class	III Safety extra-low voltage	II Safety insulated	1 2 3	1 2 3
Protection type	IP 54	IP 54		
Ambient temperature range	-30 to +50°C	-30 to +50°C		
Ambient moisture	95 % RH	95 % RH	I ∩ L	v Jr
			∩ ₃ R	↑ • R

Dampers

DRU, DSU, DTU, DTHU, DTH2U, DTBU, DTBLU, DTBCU, DTPU, PSDRU, TDRU, TDSU, TASU, TATU, TATBU

SM 24 A SM 230 A AC 19.2-28.8 V. 50/60 Hz AC 85-265 V, 50/60 Hz Power supply..... DC 19,2-28,8 V 2,5 W Power consumption 2 W For wire sizing 4 VA 6 VA Cable 1 m, 3×0,75 mm2 Connection Cable 1 m, 3×0,75 mm2 Max. 95°, adjustable 0-100% Max. 95°, adjustable 0-100% Operating angle..... Torque at rated voltage..... Min. 20 Nm Min. 20 Nm Switch selectable Direction of rotation..... Switch selectable 0 1 or 1 1 0 \(\cdot\) or 1 \(\cdot\) Position indication..... Mechanical Mechanical Running time for 95° Sound power level..... Max. 35 dB (A) Max. 35 dB (A) Protection class..... III Safety extra-low voltage II Safety insulated Protection type **IP 54** IP 54 -30 to +50°C -30 to +50°C Ambient temperature range 95 % RH 95 % RH Ambient moisture

GM 230 A GM 24 A Power supply..... AC 19.2-28.8 V. 50/60 Hz AC 85-265 V. 50/60 Hz DC 19,2-28,8 V 4,5 W Power consumption 4,5 W For wire sizing 7 VA 7 VA Cable 1 m, 3×0,75 mm2 Cable 1 m, 3×0,75 mm2 Connection Operating angle..... Max. 95°, adjustable 0-100% Max. 95°, adjustable 0-100% Torque at rated voltage..... Min. 40 Nm Min. 40 Nm Direction of rotation..... Switch selectable Switch selectable 0 \(\cdot\) or 1 \(\cdot\) 0 \(\cdot \) or 1 \(\cdot \) Mechanical Position indication..... Mechanical Running time for 95° 150 sMax. 45 dB (A) Sound power level..... Max. 45 dB (A) Protection class..... III Safety extra-low voltage II Safety insulated Protection type IP 54 **IP 54** -30 to +50°C -30 to +50°C Ambient temperature range 95 % RH 95 % RH Ambient moisture

Dampers with dimension 900–1000 are equipped with two GM motors. The two motors must be activated with the same control signal so the motors do not work counteract to each other.

CM 230 F CM 24 F AC 19,2-28,8 V, 50/60 Hz AC 65-265 V, 50/60 Hz Power supply..... DC 19,2-28,8 V Power consumption 0,5 W 1,5 W For wire sizing 1 VA 3 VA Connection..... Cable 1 m, 3×0,75 mm2 Cable 1 m, 3×0,75 mm2 Continously rotating Max. 95°, adjustable 0-100% Operating angle..... Torque at rated voltage..... Min. 2 Nm Min. 2 Nm Direction of rotation..... -L or -R -L or -R Position indication..... Mechanical, removable Mechanical, removable Running time for 95° 75 s 75 s Max. 35 dB (A) Max. 35 dB (A) Sound power level..... Protection class..... III Safety extra-low voltage II Safety insulated Protection type IP 54 IP 54 -30 to +50°C -30 to +50°C Ambient temperature range 95 % RF 95 % RF Ambient moisture 100 O



Dampers LKSR

Assembly

In order to fulfil the requirements for air-tightness class C, the damper must be installed as per 'Assembly Instruction Rectangular air duct systems'.

For the damper, there is the option of adding a motor later on.

The damper allows a 50 mm duct insulation without the knob being hidden. For 100 mm insulation, an insulation cup, IK, is available.

Balancing

On LKSR the damper blade is adjusted through $0-90^{\circ}$ (0° = fully open, 90° = completely closed) using the knob in the cup. Locking is performed using screws for Pozidrive (PZD2) and the damper angle can be read off a stamped grade on the edge of the cup.

Manual damper can be supplemented with a sturdy handle to facilitate adjustment.

Maintenance

The damper and motor normally don't require any maintenance.



Constant/variable flow dampers DAU, DA2EU, DAVU

Assembly

In order to fulfil the requirements for air-tightness class D, the devices must be installed as per 'Assembly Instruction Lindab Safe'.

The devices must be installed with the air flow in the direction of the arrow.

The devices allow 50 mm duct insulation without the scale or any motor being hidden.

Pressure range

50-1000 Pa over the unit.

Interference sensitivity

In order to achieve stated precision for the set flow, a straight duct of at least 3×d before and 1.5×d after the devices is required. A assembly close to a source of interference (bend, saddle, etc.) reduces control accuracy and the flow can deviate from the set value.

Changes in direction

The units are independent of their direction of installation; you can deviate from the projected direction and install them in any direction you like without affecting accuracy.

Systematic error

Control accuracy

The devices are calibrated within their entire operating range at the factory. This means the devices keep the flow constant to within approx. ± 5 to ± 10 % of the set flow. Larger deviations occur at lower flows, especially with small sizes.

Maintenance

The devices normally don't require any maintenance, but should be protected from contaminated air wherever possible.

CE marking

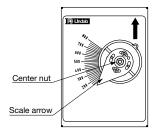
Our dampers with electrical actuator are regarded as a component in the duct system and does not need to be CE marked separately.

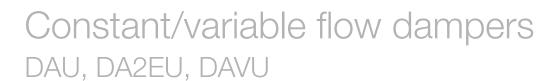
Their electrical actuators on the other hand are part of the electrical system and are CE marked. Declaration of compliance with the essential requirements can be found at www.belimo.ch.

Balancing

DAU

The flow is adjusted by loosening the central nut and using the knob to turn the scale arrow so that it points to the desired flow on the scale. The nut is then locked.



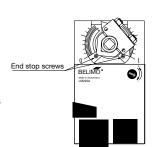


DA2EU

Setting of flows

The two flows are set by moving the end stops. At delivery the stops are set at largest possible distance. If you want to limit the flow span proceed in the following way:

- 1. The one flow is set by turning the spindle so that the scale arrow points at the desired flow and thereafter move one of the end stops close up to the clamp's one heel and lock the stop there.
- 2. The other flow is set by turning the spindle so that the scale arrow points at this flow and thereafter move the other end stop close up to the clamp's other heel and lock this stop there.



Choice of flows

The one flow is chosen by feeding an operating voltage. This voltage, 24 or 230 V, turns the motor to one of the stops.

The other flow is chosen by breaking the operating voltage. The motor then goes to the other stop.

Technical data for the motors

Power supply	LM 24 A AC 19,2–28,8 V, 50/60 Hz DC 19,2–28,8 V	LM 230 A AC 65–265 V, 50/60 Hz
Power consumption	1 W	1,5 W
For wire sizing	2 VA	4 VA
Connection	Cable 1 m, 3×0,75 mm2	Cable 1 m, 3×0,75 mm2
Operating angle	Max. 95°, adjustable 0-100%	Max. 95°, adjustable 0-100%
Torque at rated voltage	Min. 5 Nm	Min. 5 Nm
Direction of rotation	Switch selectable	Switch selectable
	0 🖍 or 1 🕦	$0 \mathbf{\Omega} \text{ or } 1 \mathbf{\Omega} \qquad \perp \stackrel{\sim}{\downarrow} \qquad \qquad \perp \qquad \stackrel{\sim}{\downarrow}$
Position indication	Mechanical	Mechanical
Running time for 95°	150 s	150 s
Sound power level	Max. 35 dB (A)	Max. 35 dB (A) $\frac{1}{2}$ $\frac{1}{2}$ $\frac{1}{2}$ $\frac{1}{2}$ $\frac{1}{2}$ $\frac{1}{2}$ $\frac{1}{2}$
Protection class	III Safety extra-low voltage	II Safety insulated
Protection type	IP 54	IP 54 1 2 3 1 2 3 1 1 1 1 1 1 1 1 1
Ambient temperature range	-30 to +50°C	-30 to +50°C
Ambient moisture	95 % RH	95 % RH
		$oldsymbol{V}_0$
		$ \qquad \qquad $



DAVU

Setting of flow limits

The two flow limits are set by moving the end stops. At delivery the stops are set at largest possible distance. If you want to limit the flow span proceed in the following way:

- The one flow limit is set by turning the spindle so that the scale arrow points at the desired flow and thereafter move one of the end stops close up to the clamp's one heel and lock the stop there.
- The other flow limit is set by turning the spindle so that the scale arrow points at this flow and thereafter move the other end stop close up to the clamp's other heel and lock this stop there.
- 3. The motor shall then be adapted so that the regulating span 2–10 V adapts to the thus set flow span. This is done by a push on the "gear disengagement" button. The motor then automatically performs a stroke between the flow limits.

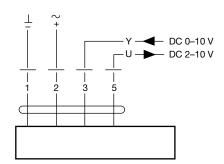
Choice of flow

The flow is chosen by feeding a control signal. This signal, 2–10 V, sets the motor in a proportional position between the flow limits.



Technical data for the motor

LM 24 A	-SX
	-28,8 V, 50/60 Hz -28,8 V
Operating angle	electable 0/1 electable 0 🖍 or 1 🔿
Running time for 90° 150 s Sound power level 35 dB (A) Protection class III Safety Protection type IP 54 Ambient temperature range -30 to +5 Ambient humidity 95 % RH	extra-low voltage





Measuring bends MBU, MBFU

Assembly

In order to fulfil the requirements for air-tightness class D, the bends must be installed as per 'Assembly Instruction Lindab Safe'.

The bends allow 50 mm duct insulation without the measuring points being hidden. For 100 mm insulation, an insulation cup, IK, is available.

Measurement

By measuring the pressure difference Δp in Pa at the measuring points, you can achieve a flow q in l/s using the equation on the devices.

The specified flows only apply for air with a density of 1.2 kg/m³. For air of another density (ρ_{other}) the flow ($q_{other_density}$) is achieved as per the formula:

$$q_{other_density} = q_{equation} \sqrt{\frac{1,2}{\rho_{other}}}$$

Device	Dimension mm	k-factor
MBU	100	6.85
	125	10.3
	160	17.0
	200	26.3
	250	41.7
	315	65.0
	400	115
MBFU	500	179
	630	283

Systematic error

Straight stretches are required in order to achieve flows as per equations with specified accuracy. The systematic error m₂ is 5% and 10% below the minimum requirements for straight stretches as specified.

Maintenance

The measuring bends normally don't require any maintenance.

Cleaning

The device does not limit cleaning opportunities.



Flow meters FMU, FMDRU

Assembly

In order to fulfil the requirements for air-tightness class D, the devices must be installed as per 'Assembly Instruction Lindab Safe'.

FMDRU must be installed with the air flow in the direction of the arrow.

The devices allow 100 mm duct insulation without sticker or measuring points being hidden. The cup around FMDRU's damper knob allows 50 mm duct insulation without the knob being hidden. For 100 mm insulation, an insulation cup, IK, is available.

For optimum readability (regardless of the installation position), the plate with the sticker can be turned, folded up to prevent it disappearing in any insulation or to be easily removed and positioned separately from the device.

Measurement

By measuring the pressure difference Δp in Pa at the measuring points, you can achieve a flow q in l/s using the equation on the devices.

With FMDRU you can set the desired flow, as the damper blade is adjustable through 0–90° (0°=fully open, 90°=completely closed) using the knob in the cup. Locking is performed using screws for Pozidrive (PZD2) and the damper angle can be read off a stamped grade on the edge of the cup.

The specified flows only apply for air with a density of 1.2 kg/m³. For air of another density (ρ_{other}) the flow ($q_{other_density}$) is achieved as per the formula:

$$q_{other_density} = q_{equation} \times \sqrt{\frac{1,2}{\rho_{other}}}$$

Dimension	k-factor
mm	
80– 63	4.40
100-80	7.32
125–100	11.2
160–125	18.0
200–160	29.4
250–200	45.7
315–250	73.3
400–315	116
500–400	191
630–500	283

Systematic error

Straight stretches are required in order to achieve flows as per equations with specified accuracy. The systematic error m_2 is 5% and 10% below the minimum requirements for straight stretches as specified. For these minimum straight requirements – do not install measuring points in line with the nearest bend's inside radius.

Maintenance

The devices normally don't require any maintenance.

Cleaning

FMU does not limit cleaning opportunities.

Flow meters

Assembly

In order to fulfil the requirements for air-tightness class D, the device must be installed as per 'Assembly Instruction Lindab Safe'.

The device must be installed with the air flow in the direction of the arrow.

The device allows 50 mm duct insulation without sticker or measuring points being hidden.

The cup around the damper knob allows 50 mm duct insulation without the knob being hidden. For 100 mm insulation, an insulation cup, IK, is available.

For optimum readability (regardless of the installation position), the plate with the sticker can be turned or easily removed and positioned separately from the device.

Measurement

By measuring the pressure difference Δp in Pa at the measuring points, you can achieve a flow q in l/s using the equation on the device.

You can set the desired flow, as the damper blade is adjustable through 0–90° (0°=fully open, 90°=completely closed) using the knob in the cup. Locking is performed using screws for Pozidrive (PZD2) and the damper angle can be read off a stamped grade on the edge of the cup.

The specified flows only apply for air with a density of 1.2 kg/m³. For air of another density (ρ_{other}) the flow ($q_{other_density}$) is achieved as per the formula:

$$q_{\text{other_density}} = q_{\text{equation}} \times \sqrt{\frac{1,2}{\rho_{\text{other}}}}$$

Dimension mm	k-factor	Colour coding for measuring points
80	2.99	transparent
100	4.90	red
125	7.95	green
160	13.8	yellow
200	21.3	blue
250	34.6	black
315	57.8	white
400	88.8	transparent
500	146	red
630	234	green

Systematic error

Straight stretches are required in order to achieve flows as per equations with specified accuracy. The systematic error m_2 is 5% and 10% below the minimum requirements for straight stretches as specified.

Maintenance

The device normally doesn't requires any maintenance.



Damper with flow meter

Assembly

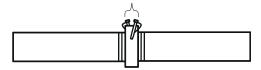
Mount the dampers according to "Assembly Instructions Lindab Safe" to meet with the requirements for tightness class C.

Consider required straight distance after or before disturbance, as mentioned on the card attached to the measurement nozzles, to obtain accurate flow measurement. Dampers with dimension 400, 500 and 630 are provided with transport protections. Remove these before assembly.

The damper may not be loaded with weight from connected ducts, specially when assembled vertically.

Measuring

Measuring pressure ∆p_m



The balancing graphs show the flow, q, as a function of the measured pressure, Δp_m , in the measure nozzles.

$$q=k \cdot \sqrt{\Delta p_m}$$

The formula is only accurate for air with the density 1,2 kg/m³. For air with other density, (ρ_{other}), the flow, (q_{other}), is given according to the formula.

$$q_{\text{other}} = q_{\text{equation}} \times \sqrt{\frac{1,2}{\rho_{\text{other}}}}$$

The balancing graphs should only be used to balance the system. They should not be used to calculate the pressure drop in the system, in those cases the dimensioning graphs should be used.

Measurement accuracy

Consider required straight distance after or before disturbance, as mentioned on the card attached to the measurement nozzles, to obtain accurate flow measurement.

Balancing

Connect the measuring hoses to the damper measuring nozzles.

Loosen the locking screws (3), which have Philips slot no.1. adjust the handle so that requisited pressure drop receives. Fasten the screws (3) and remount the tightness screws (2), so that the slot gets airtight.

For dimension 400,500 and 630 - remove the tightness screws (2). Then loosen the locking screws (3), which have Philips slot no. 2. Adjust the handle so that requisited pressure drop receives. Fasten the screws (3) and remount the tightness screws (2), so that the slot gets airtight.

Disconnect the hoses and plug the nozzles.

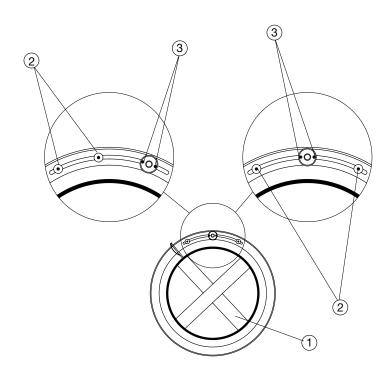
Maintenance

The product normally doesn't requires any maintenance.

Cleaning

By fully open the damper, one get access to the duct. Do not forget to readjust the damper after cleaning.





To set the air flow (method 1):



- Determine the k factor on the scale on the damper, k
- Measure the pressure difference by connecting a measuring device to the damper nozzles, Δp_m
- Calculate the flow by using the formula, q=k $\cdot \sqrt{\Delta p_{_{m}}}$
- Compare the calculated flow to the required
- Adjust the damper if necessary and recalculate the pressure difference

When using this method you will have to recalculate until you receive the required flow. By using a different method you will only have to do one calculation.

To set the air flow (method 2):



 Calculate the pressure difference by using the formula, /Q \²

$$\Delta p_{m} = \left(\frac{q}{k}\right)^{2}$$

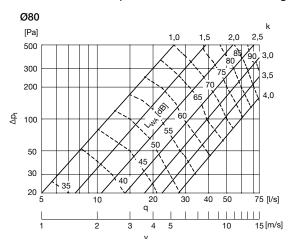
- Measure the pressure difference by connecting a measuring device to the dampers nozzles, Δp_m
- Compare the measured pressure difference to the required
- · Adjust the damper

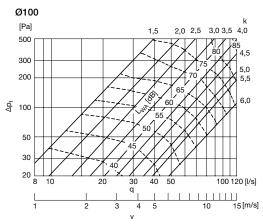
Don't forget to plug the nozzles after measuring.

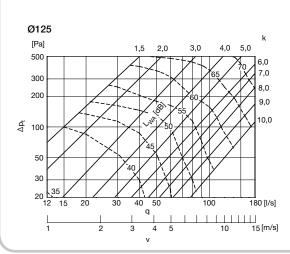


Pressure drop graphs with noise generation for dimensioning

The dimensioning graphs show the pressure drop over the damper with flow meter, Δp_t . They should be used to determine the pressure drop and to provide information about sound power levels at different settings.

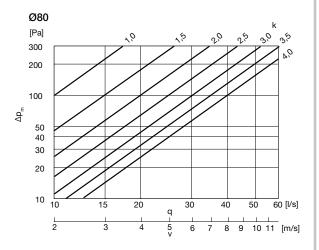


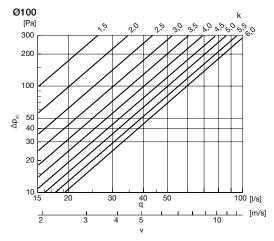


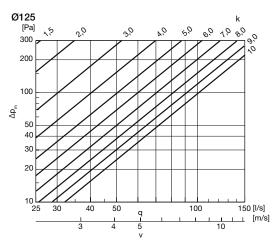


Flow graphs for balancing

The balancing graphs show the flow as a function of the measured pressure, Δp_m . These graphs should be used to balance the system.



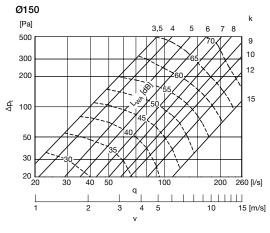


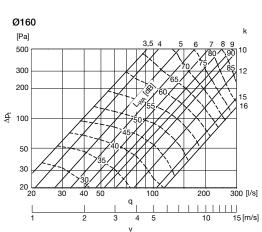


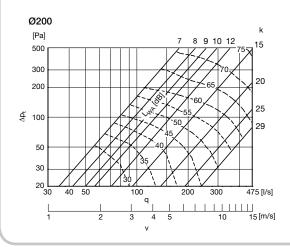


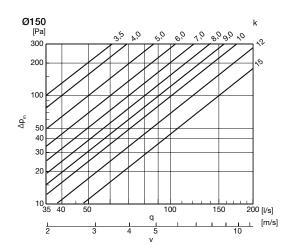


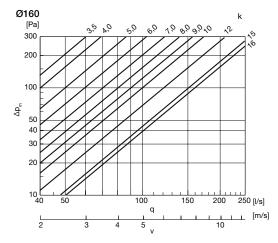
Flow graphs for balancing

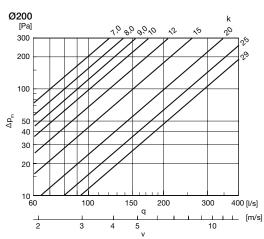








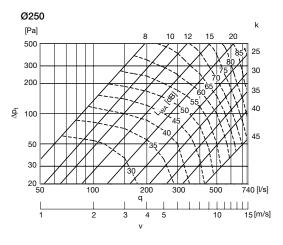


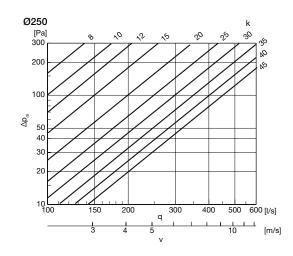


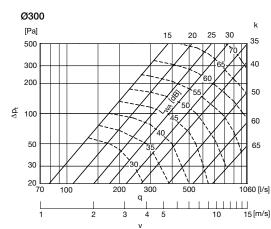


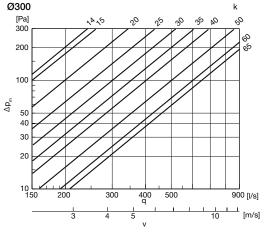


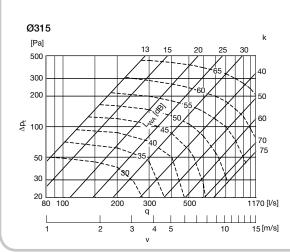
Flow graphs for balancing

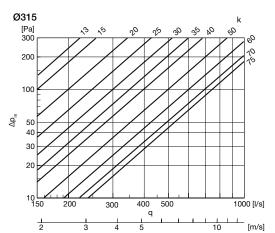












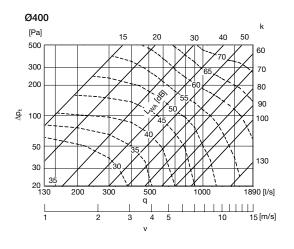


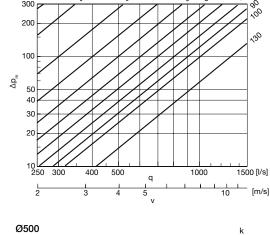


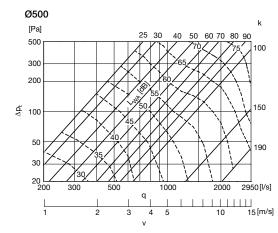
Flow graphs for balancing

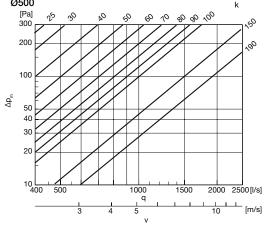
Ø400

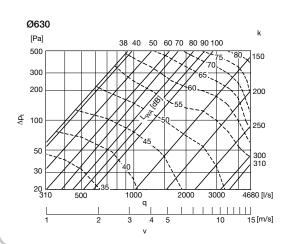
[Pa]

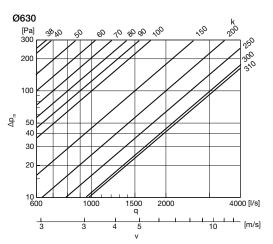














Measurement accuracy

If the velocity profile is asymmetric, the measurement values can differ from the ideal values. For this reason, the flow meter should never be located right up to any flow disturbance. The method error in the table below will differ, depending on the distance to the flow disturbance.

I = straight distance before and after disturbances	Method error ± 7%
	l≥1D
	l≥1D
	l≥3D
ØD -	l≥3D



Assembly

The damper which is considered as a component (not ready-to-use-product) are only to be put into operation after it has been built into machines or duct systems and when the system is found to be in conformity with all relevant regulations.

Mount the damper according to "Assembly Instructions Lindab Safe" to meet the requirements for tightness class C.

Dampers with dimension 400, 500 and 630 are provided with transport protections. Remove these before assembly. Consider required straight distance after or before disturbance, as mentioned on the card attached to the measurement nozzles, to obtain accurate flow measurement.

The damper may not be loaded with weight from connected ducts, specially when assembled vertically. Make sure that there is enough free space for moving parts.

Installation, electrical connection and commissioning are only to be performed by authorised personnel and in accordance with the requirements of the installation.

Electrical connection shall be done according to the wiring diagram on the motor, in the catalogue and the markings on the cable.

The damper must not be used in an explosive atmosphere or connected to flue ducts.

The damper can have sharp edges and corners which may cause injuries. It also has moving parts.

Do not lift the dampers by the electric cable.

Before initial operation, check the following:

- electrical connection has been properly completed.
- · Safety devices are in place.
- · Leftover installation materials and foreign materials have been removed from the casing.
- Make sure the damper is functional by checking the end positions: press the button on the motor and move the lever to each end.

When putting in operation, check the following:

• Smoothness of motor operation and no abnormal noises.

Measuring

By measuring the pressure difference Δp in Pa between the measure nozzle, you can through the equation $q = k \cdot \sqrt{2p}$ on the damper derive the flow q [l/s]. Do not forget to plug the nozzles after measuring.

$$q_{other \ density} = q_{equation} \times \sqrt{\frac{1,2}{\rho_{other}}}$$

Balancing

The damper is delivered fully open. Set the maximum and minimum flow by connecting hoses to the measurement nozzles. Press the button on the motor and move the lever until required pressure for maximum flow receives. Fasten the left screw on the motor. Repeat the procedure to set the minimum flow and fasten the right screw.

Measurement accuracy

Consider required straight distance after or before disturbance, as mentioned on the card attached to the measurement nozzles, to obtain accurate flow measurement. The accuracy is ± 7 % when required distance is complied.

Maintenance



The product normally doesn't requires any maintenance but before maintenance, service or repair make sure that:

- power supply is interrupted (all-pole circuit breaker)
- observe personnel safety regulations

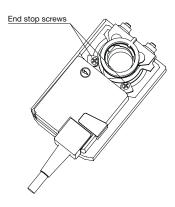
Do not use high-pressure cleaner when cleaning the damper. Care must be taken during cleaning so the motor are not damaged.

Cleaning

By fully open the damper, one get access to the duct. Do not forget to readjust the damper after cleaning.

CE-marking

Our dampers with electrical actuators are considered as ductwork components and does not need to be separately marked. Their electrical actuators however are a part of the electrical system and are consequently marked. Declaration of Conformity is to be found at www.belimo.com.





DIRBU

Technical data for the motors

	LM 24 A	LM 230 A
Power supply	AC 19,2-28,8 V, 50/60 Hz	AC 85-265 V, 50/60 Hz
	DC 19,2-28,8 V	
Power consumption	1 W	1,5 W
For wire sizing	2 VA	4 VA
Connection	Cable 1 m, 3×0,75 mm2	Cable 1 m, 3×0,75 mm2
Operating angle	Max. 95°, adjustable 0-100%	6 Max. 95°, adjustable 0–100%
Torque at rated voltage	Min. 5 Nm	Min. 5 Nm
Direction of rotation	Switch selectable	Switch selectable $\stackrel{\perp}{=}$ $\stackrel{\sim}{+}$ $\stackrel{\perp}{=}$ $\stackrel{\sim}{=}$
	0 📭 or 1 🕥	0 ! or 1 1
Position indication	Mechanical	Mechanical \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
Running time for 95°	150 s	150 s $\frac{1}{1}$ $\frac{1}{1}$ $\frac{1}{1}$ $\frac{1}{1}$ $\frac{1}{1}$ $\frac{1}{1}$
Sound power level	Max. 35 dB (A)	Max. 35 dB (A)
Protection class	III Safety extra-low voltage	Il Safety insulated
Protection type	IP 54	IP 54
Ambient temperature range	-30 to +50°C	-30 to +50°C
Ambient moisture	95 % RH	95 % RH

DIRVU

Technical data for the motor

	LM 24 A-SR
Power supply	AC 24 V, 50/60 Hz
	DC 24 V
Power consumption	1 W vid nominellt vridmoment
For wire sizing	2 VA
Connection	Cable 1 m, 4×0,75 mm ²
Operating angle	Max. 95°, adjustable 0-100%
Torque at rated voltage	Min. 5 Nm
Direction of rotation	Switch selectable
	0 🖍 eller 1 🕦
Position indication	Mechanical
Running time for 95°	150 s
Sound power level	Max. 35 dB (A)
Protection class	III Safety extra-low voltage
Protection type	IP 54
Ambient temperature range	-30 till +50°C
Ambient moisture	95 % RF

